



# Geon™ BIO HC5155

## Flexible Polyvinyl Chloride

### Key Characteristics

Product Description			
A flexible vinyl formulated to achieve a minimum level of 25% bio-based content and classified as a PolyOne Sustainable Solution			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Non-Phthalate Plasticizer	• Renewable Resource Content	
Uses	• Connectors	• Medical/Healthcare Applications	
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.16	1.16	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (100% Strain)	480 psi	3.31 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	1250 psi	8.62 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	400 %	400 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	55	55	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-30.0 °F	-34.4 °C	ASTM D746

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	350 to 360 °F	177 to 182 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	340 to 350 °F	171 to 177 °C

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> 20 in/min (510 mm/min)

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